

Volvo Car Corporation Gothenburg, Sweden

Instruction No 31399535 Version

Part. No.

1.0

31373832

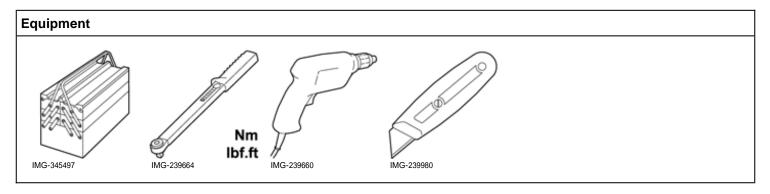
## Electric engine heater, 110 V

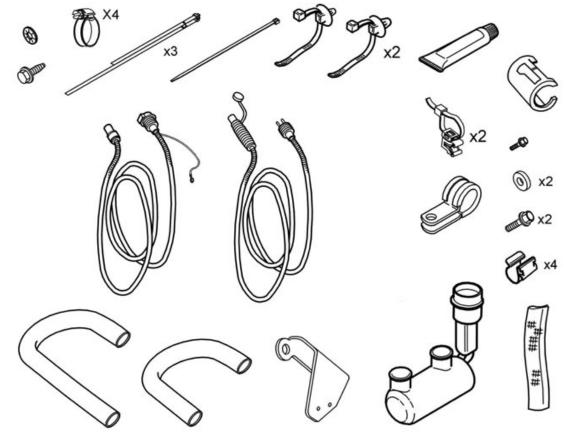




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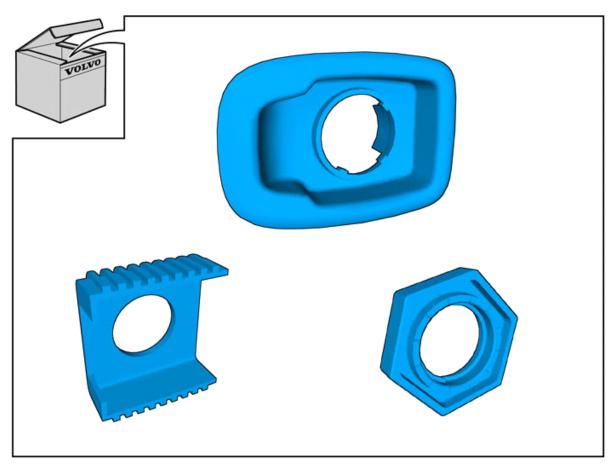
Materials	
Designation	Part number
soap solution	
Low temperature grease	1161427





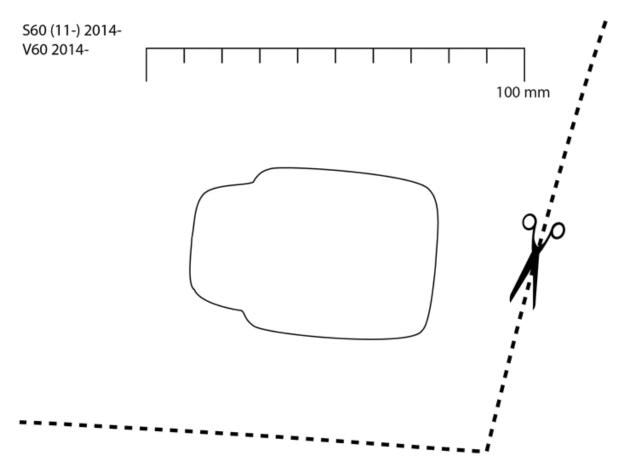


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#### Information

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Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

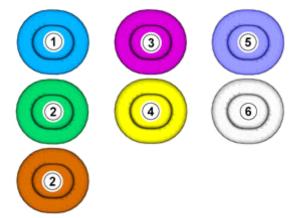
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

### Color symbols

2



IMG-363036

### Note!

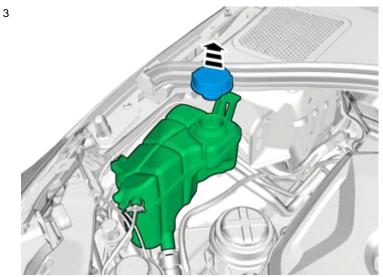
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- 1. Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- 3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

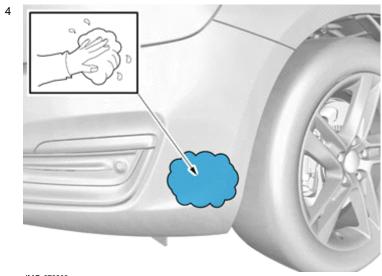
### Removal



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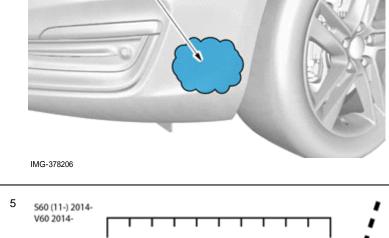




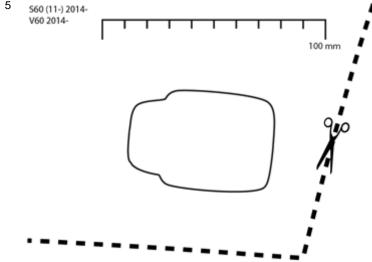


Clean the Bumper Cover surface.

Use: , soap solution

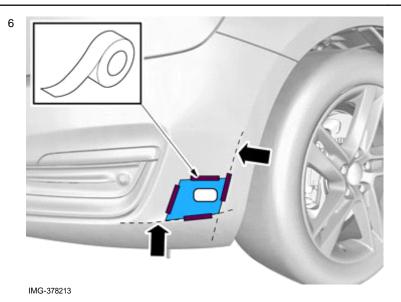


Use the template in the installation instructions.

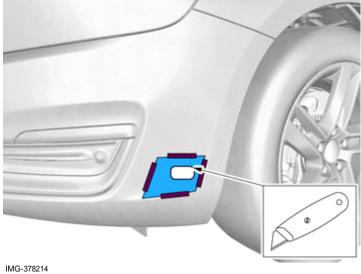




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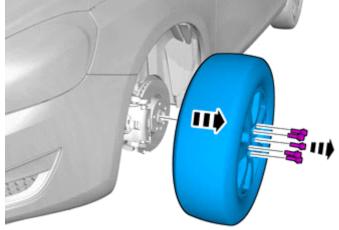




### Caution!

Cut carefully to avoid unintentional damage or personal injury.

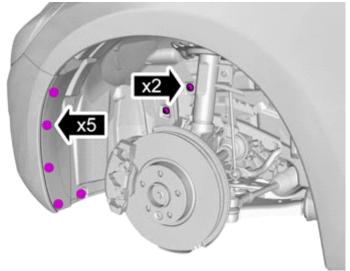






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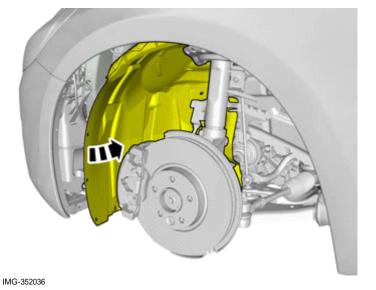


Remove the screws.

Remove the nuts.

IMG-352031

10



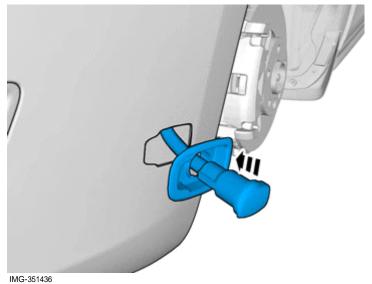
Fold the wing liner to one side.

**Accessory installation** 



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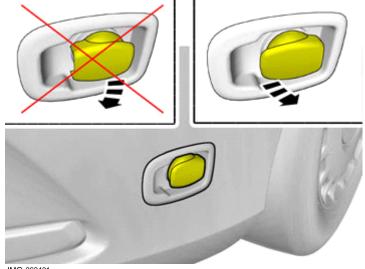
11



Install component that comes with the accessory kit.

Pull the wiring through.

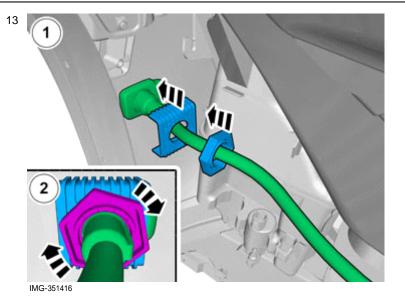
12



Note!

Note the position.

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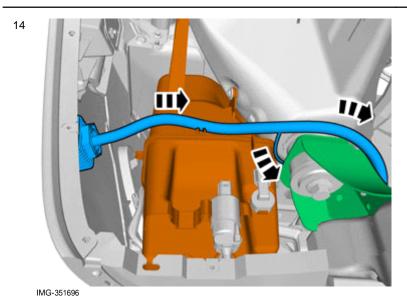
Install component that comes with the accessory kit.

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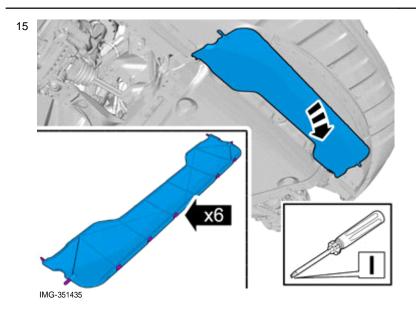
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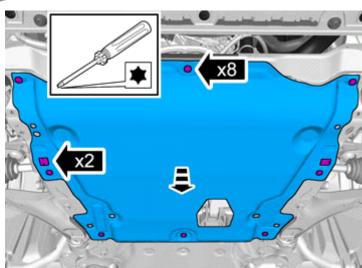
### Removal



Remove the panel.



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Remove the screws.

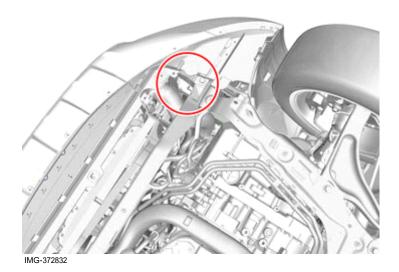
Remove the clips.

Remove the panel.

### Accessory installation

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IMG-351437



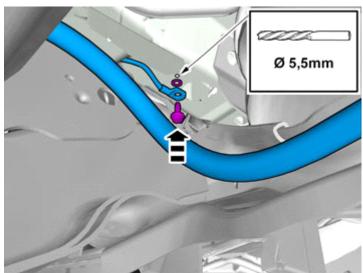
Note!

Orientation view



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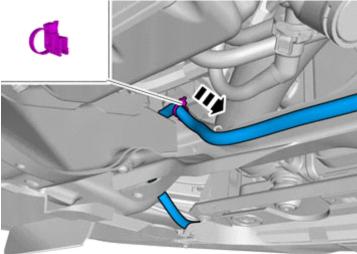


Install the screw.

Tightening torque: M6 , 10 Nm

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Pull the wiring through.

Install a clips onto the upper edge of the subframe.

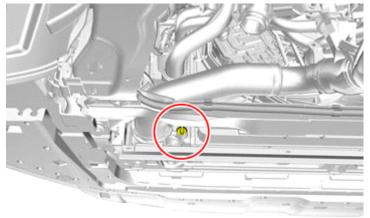
IMG-343163

Removal



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Note!

Orientation view

IMG-372767

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Note!

Close the drain cock after the coolant has drained.

Place a container under the car.

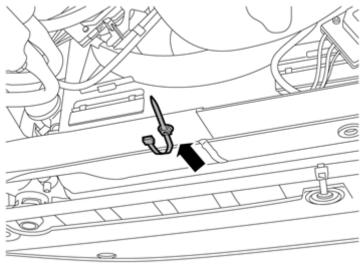
Drain the coolant.

**Accessory installation** 



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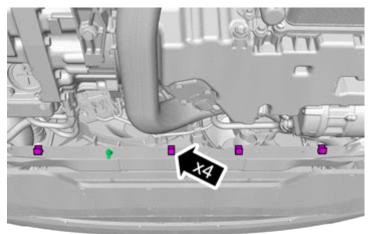
22



Install the clip(s).

IMG-317737

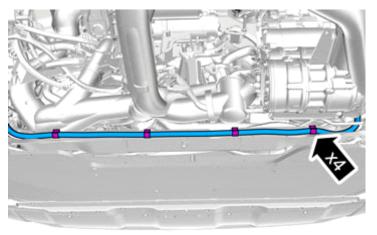
23



Install a clips onto the upper edge of the subframe.

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24

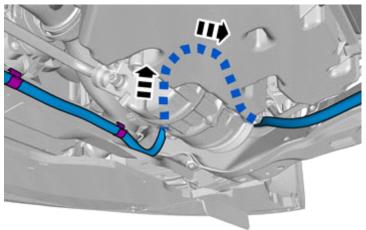


Secure the cable with clips in the subframe flange.



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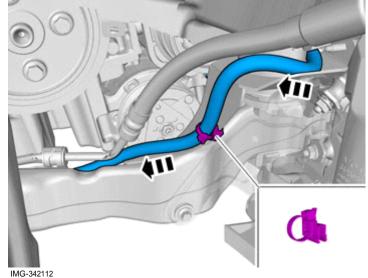
25



Pull the wiring through.

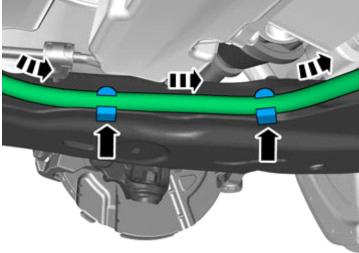
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Secure the cable with clips in the subframe flange.

27



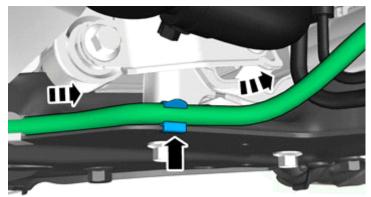
Secure the cable with clips in the subframe flange.

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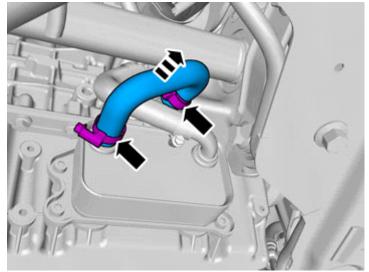
28



Secure the cable with clips in the subframe flange.

IMG-360369

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#### Warning!

Be prepared to collect escaping fluid.

Loosen the hose clamps.

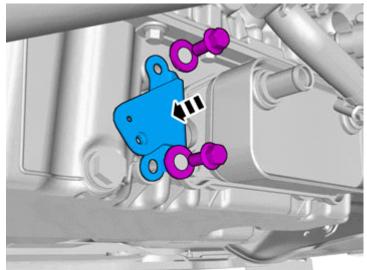
Remove the hose.

The part is not to be reused.



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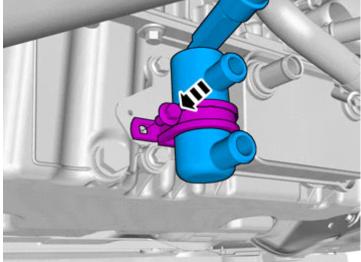


Install component that comes with the accessory kit.

Install the screws.

IMG-343162

31



### Note!

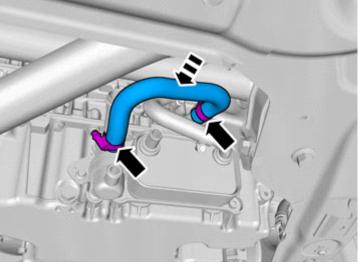
The hose connections on the heater must face backward.

Install component that comes with the accessory kit.

Install the screw.

IMG-343168

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Install component that comes with the accessory kit.

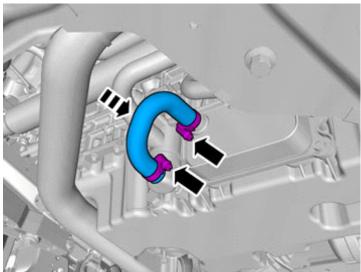
Install the hose.

Tighten the hose clamps.



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Install component that comes with the accessory kit.

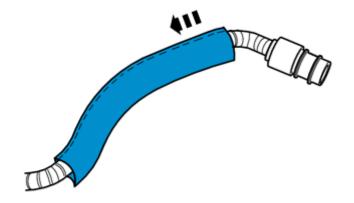
Install the hose.

Tighten the hose clamps.

IMG-343165

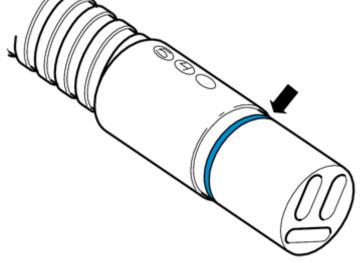
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Install component that comes with the accessory kit.



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### Caution!

No grease on contact surfaces.

Lubricate the O-ring.

Use: 1161427, Low temperature grease

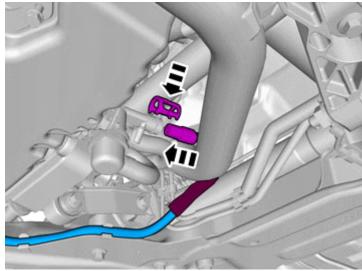
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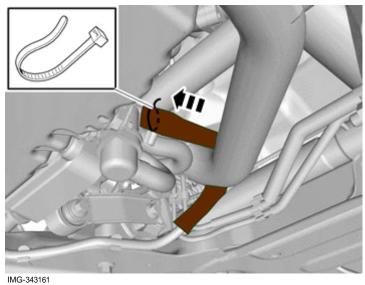


Connect the cable harness.

Install the clip(s).

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Clamp using the grey cable tie.



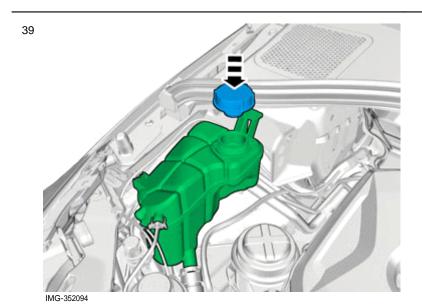
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IMG-347412

Install the cable.

### Installation



#### Caution!

Do not clamp the wire onto brake line or fuel line or power steering hose, or similar.

### Caution!

Make sure to locate the wiring in such a way that any damage caused by heat or excessive wear is avoided.

Clamp the cables and connectors to the existing cables to prevent noise.

Reinstall the removed parts in reverse order.

Fill with coolant and run the engine to operating temperature.

Vent the cooling system and check for leakage.

Post-fill the cooling system if necessary.